



**MOHINDRA** MECHANICAL WORKS<sup>®</sup>



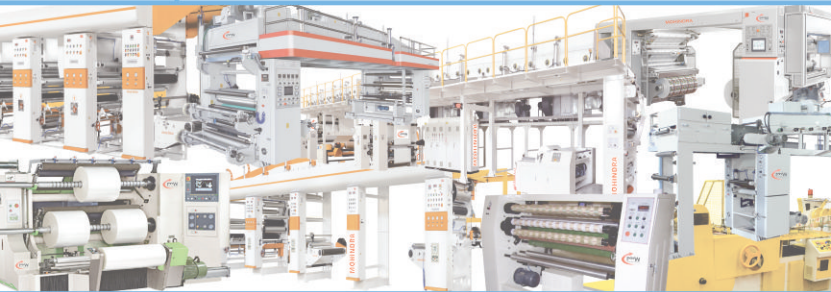
**MOHINDRA** ENGINEERING COMPANY



**AZAD** PAPER INDUSTRIES



**ROTO 'N' PRINT** PACK INDUSTRIES



As an agency, our aim is to understand you, markets and brand values. Our diverse experience and the hard work done by our people with unique talents have been showcased to show our communication approach to various sectors. Thinking beyond the tangible limits set us apart as our services not only provide solutions but also make you involved with brand and the values of it.

This document is our humble way to take you through our world of concepts, reflections and impressions.

**AN ISO 9001:2008 QUALITY MANAGEMENT SYSTEM CERTIFIED COMPANY**



**ABOUT US**

**MOHINDRA MECHANICAL WORKS**, manufacturer and Exporter of Converting Machinery and Equipments with the latest technology in the Flexible Packaging Industry. With the flexible packaging industry growing at tremendous speed, the need of highly sophisticated and maintenance free printing and converting machines have become mandatory.

**MOHINDRA MECHANICAL WORKS** has been in this field for since 1985. Today it takes pride & honour for exporting machines which were never been possible in the given budget. A part from the fact that thousands of our machines are running successfully in all part of India, we have also exported them in **OUR MARKET PLACES INDIA, BANGLADESH, UGANDA, AFGHANISTAN, UAE, KSA, USA, DUBAI, IRAN, SOUTH AFRICA, BAHRAIN, NEPAL, and SRI LANKA ETC....** Besides this, our machines are indigenously designed by our well-qualified engineers and are reliable, accurate & at the same time economical as compared to other well known brands prevailing in the market. We are in the field of packaging for 35 years and were working with major big houses in converting field. In our earlier days, apart from production we were focused more on developing innovative solutions to exclusive process problems. These solutions gave us a great deal of creative satisfaction, and built for us a satisfied clientele. These customized developments had very client-specific utilities and we realized that in a gigantic industrial melee, like India, multi-utility is a realistic need, and we infused this realization into our business vision.

Not only we are making flexible packaging machineries but a wide range of machineries for aluminium foil converting industry, cable wrap industry, metal slitting line, & any type of heavy duty machine in printing introduce likes are **ROTOGRAVURE PRINTING MACHINE, FLEXOGRAPHIC PRINTING MACHINE, PAPER BAG MAKING MACHINE, SLITTING MACHINE, LAMINATION MACHINE, COATING MACHINE, SHEET CUTTING MACHINE, EMBOSSING MACHINE etc.** We are also undertaking turnkey project for conversion industries such as instillation of all related utilities apart from installation of machineries up to final satisfactory execution of project.

We have now extended our service to convert old machinery with the help of latest technology in the flexible packaging industry. We are also taking technical modifications in order to provide excellent performance and prolific result and thereby enhancing profits through the already established machinery. At the same time, we maintain a cutting edge R & D division, to meet specialized technology challenges that come our way from time to time.

We also would like to mention another delightful aspect of our business, as we matured into standardize production and improved in-house quality control, it is totally transformed the way we did our business and gave us better control over our production costs. Our products are **ROTOGRAVURE PRINTING MACHINE, FLEXOGRAPHIC PRINTING MACHINE, HDPE BAG PRINTING MACHINE, PP WOVEN BAG PRINTING MACHINE, PAPER BAG MAKING MACHINE, SLITTING MACHINE, SLITTING AND REWINDING MACHINE, LAMINATION MACHINE, COATING MACHINE, PAPER COATING MACHINE, SHEET CUTTING MACHINE, EMBOSSING MACHINE, GRAINING MACHINE etc.**

In fact to most of our new clients, our prices come as a pleasant surprise, and if you ask us, we say this is our only goal – reasonable price, superior quality. Yet another reason of our tight control on price factor is we are not dumping the basic R & D cost on our customer.



#### **OUR OBJECTIVE**

Customer satisfaction is our prime objective and we take all the essential measures to achieve it at the highest scale. We pay immediate attention to give prompt service to our customers both during and after the installation of the machinery. Our management is committed to provide superior quality in all the phases of operation in order to retain our respect in the market.

#### **OUR POTENTIAL**

With quality as our first priority, we dedicated ourselves to total quality management. We strive to exceed the expectation of our customers by bringing improvement and innovations in the design of the products. We have a strong and an experienced team who has the ability to understand the requirements of our customers and design products in exact accordance

#### **OUR INFRASTRUCTURE**

We have a fully equipped manufacturing plant manned by highly competent and qualified Engineers and skilled workers. The Promoters of the company have years of experience in Converting machine manufacturing which has helped many of our customers by educating them to improve the quality in printing and converting. The important features of our Range of flexible Packaging machinery are:

- ❖ Rugged structure making use of heavy side frame to ensure vibration free running at high speeds.
- ❖ Dynamic balancing of all the rollers.
- ❖ Careful quality controls in manufacturing process to ensure years of maintenance free running.
- ❖ Good quality electronic inputs like drives, motors, tension control systems, web aligner etc.
- ❖ Efficient heating and drying system for running at high speeds.
- ❖ A careful selection of above items will help the converter to reap the benefits of increased productivity, improved quality and minimize material wastage.

The Company's objective is to satisfy customer's requirements by providing reliable quality products and services.

The Management is committed to provide superior quality in all phases of operation and considers quality a primary requirement of the business.

All employees - Office and Plant as well as our vendors are responsible for the quality and development of their work. They recognize the next phase as their internal customer, reporting and acting to address any non-conformance to the quality requirement.

All machinery parts made by good material and All machinery parts manufacturing in our factory. We have one factory in Delhi Khyala Indl. Area, One in Bawana Indl. Area and One is Barhi Indl. Area Sonipat Haryana.

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#### **WE HAVE FOUR BRANCHES:-**

**MOHINDRA ENGG. COMPANY, BARHI, SONIPAT, HARYANA**  
**MOHINDRA MECHANICAL WORKS, BAWANA INDL. AREA, DELHI**  
**MOHINDRA MECHANICAL WORKS, KHYALA VILLAGE, DELHI**  
**MOHINDRA MECHANICAL WORKS, IMT KHARKHODA INDUSTRIAL AREA, SONIPAT**

**YOU CAN VISIT US SEVEN DAY'S TO SEE THE DEMONSTRATIONS OF ALL THE MACHINES,  
WE MANUFACTURER IN OUR FACTORY.**

## MOHINDRA MECHANICAL WORKS<sup>®</sup>

WE ARE PLEASED TO INTRODUCE THAT WE ARE ONE OF THE LEADING MANUFACTURERS OF "ROTOGRAVURE PRINTING MACHINE, FLEXOGRAPHIC PRINTING MACHINE, ROLL TO ROLL SLITTING & REWINDING MACHINE AND PAPER BAG MAKING MACHINES ETC."

MOHINDRA MECHANICAL WORKS IS INDIA'S LARGEST MANUFACTURER AND EXPORTERS OF PRINTING AND PACKAGING MACHINES.

ALL MACHINERY PARTS MADE BY GOOD MATERIAL AND ALL MACHINERY PARTS MANUFACTURING IN OUR FACTORY. WE HAVE TEN FACTORY IN DELHI KHYALA INDL. AREA, ONE IN BAWANA INDL. AREA AND ONE IS BARHI INDL. AREA SONIPAT, HARYANA.

### WE HAVE FOUR BRANCHES:-

**MOHINDRA ENGG. COMPANY, BARHI, SONIPAT, HARYANA**

**MOHINDRA MECHANICAL WORKS, BAWANA INDL. AREA, DELHI**

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YOU CAN VISIT US SEVEN DAY'S TO SEE THE DEMONSTRATIONS OF ALL THE MACHINES, WE MANUFACTURE IN OUR FACTORY.



**S. MOHINDER SINGH (Founder)**

## NAME OF MACHINES

### ROTOGRAVURE

1. SHAFTLESS ROTOGRAVURE PRINTING MACHINE
2. ROTOGRAVURE PRINTING MACHINE
3. PHARMACUOTICAL FOIL PRINTING MACHINE
4. PAPER PRINTING MACHINE
5. BUTTER PAPER PRINTING MACHINE

### LAMINATION MACHINE

1. SOLVENTLESS LAMINATION MACHINE
2. SOLVENTBASE LAMINATION MACHINE
3. PAPER PLATE LAMINATION MACHINE
4. METALIZED FILM WINDOW MACHINE
5. ADHESIVE LAMINATION MACHINE
6. FOIL LAMINATION MACHINE
7. FABRIC LAMINATION MACHINE
8. HDPE LAMINATION MACHINE
9. HEAT PRESS LAMINATION MACHINE
10. POLY TO POLY LAMINATION MACHINE
11. HIGH SPEED LAMINATION MACHINE

### SLITTING MACHINE

1. HIGH SPEED CANTILEVER SLITTING MACHINE
2. SLITTING MACHINE
3. BOPP TAPE SLITTING MACHINE
4. PAPER SLITTING MACHINE
5. FOIL SLITTING MACHINE
6. SLITTING & REWINDING MACHINE
7. DRUM TYPE SLITTING MACHINE
8. DUPLEX SHAFT SLITTING MACHINE
9. DOUBLE SHAFT SLITTING MACHINE
10. AUTOMATIC SLITTING MACHINE
11. REWINDING MACHINE

### COATING MACHINE

1. FLOUROCENT PAPER
2. CARBONLESS PAPER
3. CROMO PAPER
4. PASTEL PAPER
5. KRAFT PAPER WHITE LINNER
6. CUP BOARD
7. SUBLIMATION COATING MACHINE
8. AIR KNIFE COATING MACHINE
9. PAPER CUP/ PAPER PLATE COATING MACHINE
10. SILICON/ RELEASE PAPER COATING MACHINE
11. VMCH & HSL COATING MACHINE
12. COMMA COATING MACHINE
13. GUM STICKER COATING MACHINE
14. BOPP TAPE COATING MACHINE
15. SURFCE PROTECTION FILM COATING MACHINE
16. GREAVURE COATING MACHINE
17. PAPER COATING MACHINE
18. FOIL COATING MACHINE
19. FORM TAPE COATING MACHINE
20. RELEASE PAPER COATING MACHINE
21. THERMAL COATING MACHINE
22. DIP DAYING MACKING MACHINE
23. PULP COATING MACHINE
24. METALIC COATING MACHINE
25. WEDDING CARD COATING MACHINE

### FLEXO

1. FLEXOGRAPHIC PRINTING MACHINE
2. FLEKO PRINTING MACHINE
3. HDPE BAG PRINTING MACHINE
4. WOVEN PRINTING MACHINE
5. PP BAG PRINTING MACHINE
6. NON - WOVEN BAG PRINTING MACHINE
7. PAPER CUP PRINTING MACHINE

### PAPER BAG

1. PAPER BAG MAKING MACHINE
2. CARRY BAG MAKING MACHINE
3. AUTOMATIC PAPER BAG MAKING MACHINE
4. AUTOMATIC PAPER BAG MAKING MACHINE
5. MEDIUM PAPER BAG MAKING MACHINE
6. SMAL PAPER BAG MAKING MACHINE

### SHEET CUTTING MACHINE

1. SERVO SHEET CUTTING MACHINE
2. SHEET CUTTING MACHINE
3. AUTOMATIC SHEET CUTTING MACHINE
4. ROLL TO SHEET CUTTING MACHINE

### EMBOSSING MACHINE

1. PAPER EMBOSSING MACHINE
2. FOIL EMBOSSING MACHINE
3. AUTOMATIC EMBOSSING MACHINE
4. ROLL TO ROLL EMBOSSING MACHINE
5. SHEET TO SHEET CUTTING MACHINE
6. ROLL TO SHEET CUTTING MACHINE
7. HYDRAULIC EMBOSSING MACHINE
8. GRANING / EMBOSSING MACHINE

### REWINDING MACHINE

1. KITCHEN FOIL REWINDING MACHINE
2. BUTTER PAPER REWINDING MACHINE
3. CANTILEVER DOCTORING MACHINE
4. INSPECTION MACHINE

### TISSUE PAPER / NAPKIN MACHINE

1. TISSUE PAPER NAPKIN MACHINE
2. TOILET PAPER ROLL MAKING MACHINE
3. SLICER MACHINE FOR TOILET ROLL

### HOT FOIL STAMPING MACHINE

1. MULTI CORE CUTTING MACHINE
1. CREAMING MACHINE
1. HANDLE GUMMING MACHINE

# SHAFTLESS ROTOGRAVURE PRINTING MACHINE



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## MAIN TECHNICAL FEATURES

WEB WIDTH  
MIN. RECOMMENDED WEB WIDTH  
MAX. CYLINDER CIRCUMFERENCE  
UNWINDER & REWINDER DIA.  
REGISTRATION CONTROL

MACHINE ACTUAL SPEED  
MATERIAL CAN BE PRINT  
DRIVE SYSTEM  
INCLUDE FEATURES  
OPTIONAL FEATURES

800 MM, 1000 MM, 1300 MM, 1500 MM  
400 MM, 500 MM, 650 MM, 750 MM  
400 MM - 900 MM/1200 MM (OPTIONAL)  
800 MM SHAFTLESS TYPE  
VERTICAL MOTORISE  
HORIZONTAL MOTORISE

250 MPM  
POLYESTER, BOPP, PAPER, LDPE, PVC etc...  
5 DRIVE SYSTEM / 7 DRIVE SYSTEM  
WEB VIDEO, ARC, INK CIRCULATION PUMP  
TROLLEY FOR QUICK CHANGE OF PRINTING CYLINDER,  
AUTO TURRET SYSTEM / TURN BAR SYSTEM



## MAIN FEATURES:-

- HIGH EFFICIENCY
- LOW OPERATING COST
- HIGH PRODUCTIVITY
- GOOD RELIABILITY
- EASY OPERATION AND CONTROLS

## TECHNICAL SPECIFICATIONS

### Material Print Range

Polypropylene – OPP	:	12-25 microns Polypropylene – BOPP:15-50 microns
Polypropylene – CPP	:	30 - 50 microns MET PET:8 - 50 microns
Polyester – PET	:	8 - 50 microns
LDPE	:	40-60 microns
HDPE	:	40-60 microns

**FRAME:-**HEAVY DUTY CAST IRON BODY (VIBRATION FREE)

**CYLINDER :-** DIAMETER 100 MM TO 300MM

**CHUCKING :-** SHAFT WITH TAPER CONE

**DRYING SYSTEM :-** SINGLE CHAMBER IMPINGEMENT

SLOT DRYER (ELECTRIC, THERMIC OIL, HOT AIR GENERATOR)

**INK SYSTEM :-** S.S.SINK TRAY

**REGISTRATION SYSTEM:-** MANUALLY & AUTO REGISTRATION CONTROL SYSTEM.

### SALIENT FEATURES:-

MAXIMUM REEL OUTER DIAMETER 1000MM

UNWIND SHAFT IS MOUNTED ON SAFETY CHUCKS

UNWIND TENSION CONTROLLED

TENSION INDICATION & FEED BACK BY LOAD CELLS

SHAFT FOR 76MM CORE ID IS PROVIDED

WEB GUIDE (Pneumo Hydraulic Trolley Type)

### IN FEED UNIT:-

To isolates the web tension between the unwinder and the first printing station One No. Steel draw roll duly hardchrome plated drives through individual digital A.C. drive / motor with load cell One No. pneumatically loaded rubber roll assembly dynamically Drive through individual digital AC drive with load cell

### PRINTING UNIT:-

Side frame construction is of Ribbed Anti Vibration Cast Iron (C.I.). Designed for hollow & integrated shaft type cylinders. Special bearing housings are provided, to support the cylinder Drive to the cylinder shaft by the gear box through spur gears.

### MAIN DRIVE:-

Digital AC drive with common AC motor is provided for all the printing stations. Individual gear box with enclosed oil bath lubrication is provided at each printing station.

### IMPRESSION ROLLER:-

Pneumatically loaded pressure application with independent pressure control at both ends. One Impression rubber roll with 60-65 shore hardness is provided at all stations. Designed for quick and easy changeovers.

### DRYING UNIT:-

Designed for Electric, thermic fluid, diesel hot air system (Please specify) in cooperated with Special Nozzle Drying System featuring constant width continuous slot. Designed for quick and easy changeovers.

### REGISTRATION UNIT:-

Manual side lay (lateral) register by means of a mounting blocks on the operator side. One idler roller is radially adjustable at the entrance of each printing unit.

### INKING UNIT:-

Immersion Type Inking System of

One No. Ink Tray duly adjustable in height to cover the full range of printing cylinder Mounted on a horizontal base for easy removal & cleaning operations.

### REWIND UNIT:-

Maximum reel outer diameter is 1000mm, and maximum reel weight is 800kgs.

Unwind shaft is mounted on safety chucks

Shaft for 76mm core id is provided.

Full width lay on roller to assist rewinding from core to maximum reel diameter.

### OPTIONAL:-

WEB ALIGNER SYSTEM

HEATING SYSTEM

TENSION CONTROL SYSTEM

ONLINE SLITTING PROVISION

SYNCHRONIZED CONTROL (AC MOTOR)

AUTO REGISTRATION &

IN FEED OUT FEED

FIVE DRIVE SYSTEM

WEB VIDEO

INK CIRCULATING SYSTEM

LAMINATION ATTACHMENT

IMPRESSION ROLLER PNEUMATICAL

PNEUMATIC IMPRESSORE ROLLER

# SHAFTED ROTOGRAVURE PRINTING MACHINE



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## MAIN TECHNICAL FEATURES

### MAIN TECHNICAL FEATURES

WEB WIDTH

MIN. RECOMMENDED WEB WIDTH

MAX. CYLINDER CIRCUMFERENCE

UNWINDER & REWINDER DIA.

REGISTRATION CONTROL

MACHINE ACTUAL SPEED

MATERIAL CAN BE PRINT

DRIVE SYSTEM

OPTIONAL FEATURES

SHAFTED

800 MM, 1000 MM, 1300 MM, 1500 MM

400 MM, 500 MM, 650 MM, 750 MM 400 MM,

400 MM - 900 MM/1200 MM (OPTIONAL)

800 MM SHAFTLESS TYPE

VERTICAL MOTORISE

HORIZONTAL MOTORISE (OPTIONAL)

150 MPM & 200 MPM

POLYESTER, BOPP, PAPER, LDPE,  
PVC etc...

5 DRIVE SYSTEM

WEB VIDEO, ARC, INK CIRCULATION PUMP

TURN BAR SYSTEM

SHAFTLESS

800 MM, 1000 MM

700 MM

400 MM - 900 MM

800 MM SHAFTLESS TYPE

VERTICAL MOTORISE

HORIZONTAL MOTORISE  
(OPTIONAL)

150 MPM

POLYESTER, BOPP, PAPER,  
LDPE, PVC etc...

5 DRIVE SYSTEM

WEB VIDEO, ARC, INK

CIRCULATION PUMP

TURN BAR SYSTEM

## MAIN FEATURES:-

HIGH EFFICIENCY

LOW OPERATING COST

HIGH PRODUCTIVITY

GOOD RELIABILITY

EASY OPERATION AND CONTROLS



## PHARMACEUTICAL FOIL PRINTING MACHINE



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**FRAME:-**HEAVY DUTY CAST IRON BODY (VIBRATION FREE)  
**CYLINDER :-** DIAMETER 100 MM TO 300MM  
**CHUCKING :-** SHAFT WITH TAPER CONE  
**DRYING SYSTEM :-** SINGLE CHAMBER IMPINGEMENT  
 SLOT DRYER (ELCTRIC, THERMIC OIL, HOT AIR GENERATOR)  
**INK SYSTEM :-** S.S.SINK TRAY  
**REGISTRATION SYSTEM:-** - MANUALLY & AUTO REGISTRATION CONTROL SYSTEM.

**SALIENT FEATURES:-**  
 MAXIMUM REEL OUTER DIAMETER 1000MM  
 UNWIND SHAFT IS MOUNTED ON SAFETY CHUCKS  
 UNWIND TENSION CONTROLLED  
 TENSION INDICATION & FEED BACK BY LOAD CELLS  
 SHAFT FOR 76MM CORE ID IS PROVIDED  
 WEB GUIDE (Pneumo Hydraulic Trolley Type)

### **IN FEED UNIT:-**

To isolates the web tension between the unwinder and the first printing station One No. Steel draw roll duly hardchrome plated drives through individual digital A.C. drive / motor with load cell One No. pneumatically loaded rubber roll assembly dynamically Drive through individual digital AC drive with load cell

### **PRINTING UNIT:-**

Side frame construction is of Ribbed Anti Vibration Cast Iron (C.I). Designed for hollow & integrated shaft type cylinders. Special bearing housings are provided, to support the cylinder Drive to the cylinder shaft by the gear box through spur gears.

### **MAIN DRIVE:-**

Digital AC drive with common AC motor is provided for all the printing stations. Individual gear box with enclosed oil bath lubrication is provided at each printing station.

### **IMPRESSION ROLLER:-**

Pneumatically loaded pressure application with independent pressure control at both ends. One Impression rubber roll with 60-65 shore hardness is provided at all stations. Designed for quick and easy changeovers.

### **DRYING UNIT:-**

Designed for Electric, thermic fluid, diesel hot air system (Please specify) in cooperated with Special Nozzle Drying System featuring constant width continuous slot. Designed for quick and easy changeovers.

### **REGISTRATION UNIT:-**

Manual side lay (lateral) register by means of a mounting blocks on the operator side. One idler roller is radially adjustable at the entrance of each printing unit.

### **INKING UNIT:-**

Immersion Type Inking System of One No. Ink Tray duly adjustable in height to cover the full range of printing cylinder Mounted on a horizontal base for easy removal & cleaning operations.

### **REWIND UNIT:-**

Maximum reel outer diameter is 1000mm, and maximum reel weight is 800kgs. Unwind shaft is mounted on safety chucks Shaft for 76mm core id is provided. Full width lay on roller to assist rewinding from core to maximum reel diameter.

### **OPTIONAL:-**

WEB ALIGNER SYSTEM  
 HEATING SYSTEM  
 TENSION CONTROL SYSTEM  
 ONLINE SLITTING PROVISION  
 SYNCHRONIZED CONTROL (AC MOTOR)  
 AUTO REGISTRATION &  
 IN FEED OUT FEED  
 FIVE DRIVE SYSTEM  
 WEB VIDEO  
 INK CIRCULATING SYSTEM  
 LAMINATION ATTACHMENT  
 IMPRESSION ROLLER PNEUMATICAL  
 PNEUMATIC IMPRESSORE ROLLER

# SOLVENTLESS LAMINATION MACHINE



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## SOLVENTLESS LAMINATION MACHINE

### TECHNICAL SPECIFICATIONS

#### Shaft - Less Unwinders & Rewind

Shaft - Less unwinders web tension control by using pneumatics brakes & rewind web tension control by using latest generation AC motor and AC drive the system maintains the set tension precisely through out the reel run, the system mainly composed of AC motor and AC drive.

#### Control System

AC Drive based closed loop controller for web handling by using latest generation of electronics Entire machine operation is controlled and supervises by high performance motion controller having its own intelligent software Master operator control panel consists of touch screen operation interface facilitates ease in operation. Safety of operator, machine and electronic modules are achieved with the help of necessary hardware protection and intelligent software routines.

#### Laminator Unit

The laminator unit comprises a heated chrome - plated, ground steel roll, with double walls and an internal coil to ensure the perfect and uniform heating on its whole width, and a rider roll coated with hard rubber and driven by pneumatic pistons which can be adjusted at both ends. Lay on roller provides the complement to get a smooth and homogeneous adhesive layer.

#### MAIN TECHNICAL FEATURES

MAIN TECHNICAL FEATURES	SHAFTED
WEB WIDTH	1000 MM, 1300 MM, 1500 MM
MIN. RECOMMENDED WEB WIDTH	500 MM, 650 MM, 750 MM
UNWINDER & REWINDER DIA.	800 MM SHAFTLESS TYPE
MACHINE ACTUAL SPEED	300 MPM & 400 MPM
MATERIAL CAN BE RUN	POLYESTER, BOPP, PAPER, LDPE, PVC, METALISE etc...
DRIVE SYSTEM	6 DRIVE SYSTEM

- ❖ The minimum and maximum thicknesses that can be processed refer to materials having standard characteristics that can be found in the market. However, it is very important to note that every material listed above can be processed in tension range mentioned above and the speed of the machine will depend on it.
- ❖ The lamination machine is made to handle a high number of webs of different mechanical and chemical characteristics and with even opposing sensibility to heat or solvents. It has to accept reels already finished by other machines with disbanding, printing overfill or incorrect tensions in rewinding.
- ❖ Each machine function - speed, tension, adhesive, materials temperatures, pneumatic pressure, mechanical sensibility is finely adjustable in the available range. As a consequence the operator's experience and ability will be needed to choose, among the different possible combinations (the adjustment of parameters), which will achieve the optimum lamination results.

# SOLVENTBASE LAMINATION MACHINE



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## SPECIFICATIONS

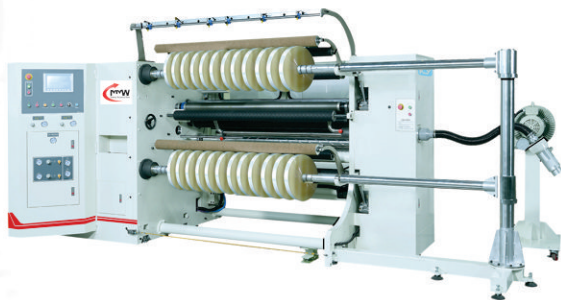
Working Speed	140 M/min to 250 M/min
Max. Web width	600 / 800 / 1000 / 1200 / 1400 / 1600mm
Unwind Roll Dia.	600 / 800 / 1000 approx mm
Rewind Roll Dia.	600 / 800 / 1000 approx mm
Drying Section	Multi-zone arch type
Heat Source	Electrical / Hot Air
Coating Section	Gravure / Reverse Roll
Laminating Section	Chilling / Heating Roller with Pneumatic Nip Roll
Drive	Variable Speed: DC/AC
Unwind / Rewind	Simplex / Duplex



# CANTILEVER SLITTING MACHINE



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# CANTILEVER SLITTING MACHINE

## TECHNICAL SPECIFICATIONS

1.)	MACHINE	CANTILEVER SLITTING MACHINE
2.)	TYPE OF SLITTING	RAZOR/ ROTARY CUTTER
3.)	MACHINE HEIGHT	FOUR FEET
4.)	MACHINE SPEED	400 MPM TO 600 MPM
5.)	WINDING UNIT	CANTILEVER
6.)	NIP UNIT	A.C MAIN DRIVE
7.)	WINDING DRIVE ( 2 STATION )	SYNCHRONIZED TO MAIN DRIVE
8.)	UNWIND DRIVE	SYNCHRONIZED TO MAIN DRIVE
9.)	TYPE OF UNWINDER	SHAFTLESS
10.)	TYPE OF WINDER	DUPLEX
11.)	LAY ON ROLLER FUNCTION	PNEUMATIC
12.)	NIP ROLLER LOADING	PNEUMATIC
13.)	WEB GUIDING	AUTO
14.)	MACHINE COLOUR	SIEMENS GREY & TATA BLUE

### UNWINDING UNIT

- 1.) SHAFTLESS UNWINDER.
- 2.) MAXIMUM OUTER REEL DIA 800 TO 1000 MM. MAXIMUM REEL
- 3.) MOTOR 0.7 K.W FOR OPERATION OF SHAFTLESS UNWINDER MOVING HORIZONTALLY ON LINEAR GUIDES
- 4.) UNWIND TENSION CONTROLLED AUTOMATICALLY THROUGH LOAD CELL BASED PNEUMATIC BRAKE TENSION CONTROLLER. PRECISION TENSION ACCURACY OF + - 0.1 KGM
- 5.) 2 NOS MILD SOLID STEEL PLATES ALL SIDED SHAPED MOUNTED ON LINEAR GUIDING SYSTEM
- 6.) 4 CALIPER PNEUMATIC BRAKE MADE OF RE ITALY
- 7.) UNWINDER TROLLEY WILL TILT UP AND DOWN WITH THE HELP OF HYDRAULIC CYLINDER.

### WINDING UNITS

- 1.) TYPE OF REWINDER: DUPLEX CANTILEVER.
- 2.) 2 NOS. MILD SOLID STEEL PLATES ALL SIDED SHAPED FOR LENGTH SUPPORT.
- 3.) MAXIMUM OUTER REEL DIA 500 MM.TO 800
- 4.) TWO 50 MM MECHANICAL ALLOY STEEL BAR HARDEN SHAFT.
- 5.) REWINDER TENSION CONTROLLED AUTOMATICALLY THROUGH LOAD CELL/ DIA SENSOR BASED 7.5 K.W DIGITAL DRIVE TENSION CONTROLLER FOR PRECISION TENSION ACCURACY
- 6.) SHAFT FILLED WITH QUICK LOCKS AT 1100 MM WITH DISTANCE PIECES.
- 7.) SHAFT MOUNTED ON BEARINGS WITH LENGTH SUPPORT.
- 8.) ARMS SLIDDED ON LINEAR GUIDE TO SUPPORT WINDING SHAFT HYDRAULICALLY OPERATED WITH SOLO CYLINDER
- 9.) FIXED OFF LOADER PROVIDED WITH MOVING ARMS

# DRUM SLITTING MACHINE



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We are among the preeminent organization actively engaged in offering **Roll to Roll Slitting & Rewinding Machine** to our valuable clients. This Roll to Roll Slitting & Rewinding Machine is designed and constructed by using top quality material. Moreover, this offered machine is offered to the customers at reasonable prices. Owing to rust proof, compact design and easy to install, this is tremendously admired by our respected clients. Thanks to high customization, the offered machine is the ideal choice of our patrons over the others available in the market.

## Features:

- Corrosion resistant
- Accurate dimensions
- Easy to maintain
- Longer service life

## SPECIFICATIONS

Basic Specification	Substrate Web Width Slitting Method Machine Speed Main Driving Motor	Film, Paper, bopp, polyester, poly aluminum foil etc. 20" to 100" etc. Razor Blade & Circular Knife Max. 300 M / Min. (Depending on Material) Variable Speed A.C. or D.C. Motor
Unwinder	Real. Dia Tension Control Edge Guide	Max. 1000 mm. approx By Powder brake or AC. or DC. Motor or Manual Automatic Control
Rewinder	Real Dia Tension Control Slitting Width	Max. 1000 mm. approx By Powder Clutch Or AC. or DC. Motor Or manual From 10 m.m.



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## SPECIFICATIONS

Working Speed	50 M/min to 250 M/min
Max. Web width	20" to 80" (500mm to 2050mm)
Unwind Roll Dia.	1000 mm(40")
Rewind Roll Dia.	600 / 800 / 1000 approx mm
Drying Section	Multi-zone arch type
Heat Source	Electrical / Hot Air
Coating Section	Gravure / Reverse Roll / Bor system/Air knife
Laminating Section	Chilling / Heating Roller with Pneumatic Nip Roll
Drive	Variable Speed : DC/AC
Unwind / Rewind	Simplex / Duplex / Surface

# SILICON / RELEASE PAPER COATING MACHINE VMCH & HSL COATING MACHINE



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## COATING MACHINE PRODUCTS

1. PAPER COATING
2. AIR KNIFE COATING MACHINE
3. SILICON / STICKER PAPER COATING
4. BOPP TAPE COATING MACHINE
5. COMMA COATING / GUM STICKER COATING / GUM COATING MACHINE
6. SUBLIMATION COATING MACHINE
7. HSL COATING MACHINE
8. VMCH SHELLAC WASH COATING MACHINE



## COMMA / GUM STICKER COATING MACHINE



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## COMMA COATING PRODUCTS

1. FOAM TAPE
  2. PAPER TAPE
  3. HDPE TAPE
  4. MEDICAL TAPE
  5. COTTON TAPE (Single Side / Double Side)
  6. TISSUE PAPER TAPE
  7. PINK RAYON TAPE
  8. POLYESTER TAPE (Single Side / Double Side)
  9. ALUMINIUM FOIL TAPE
  10. CAPTAIN TAPE
  11. PVC TAPE
  12. NYLON CLOTH TAPE
  13. GUM TRANSFER TAPE
- COATING WEIGHT 15Gsm to 500 Gsm Per SQ. Mtr.



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## TAPE COATING MACHINE PRODUCTS

1. BOPP TAPE
2. POLYESTER TAPE
3. MASKING TAPE
4. PAPER TAPE

COATING WEIGHT :

MIN. 10 Mic. / MAX. 30 Mic.

## SPECIFICATIONS

Working Speed	50 M/min to 250 M/min
Max. Web width	20" to 80" (500mm to 2050mm)
Unwind Roll Dia.	1000 mm(40")
Rewind Roll Dia.	600 / 800 / 1000 approx mm
Drying Section	Multi-zone arch type
Heat Source	Electrical / Hot Air
Coating Section	Gravure / Reverse Roll / Bor system/Air knife
Laminating Section	Chilling / Heating Roller with Pneumatic Nip Roll
Drive	Variable Speed : DC/AC
Unwind / Rewind	Simplex / Duplex / Surface

# AIR KNIFE COATING MACHINE

## PAPER CUP & PAPER PLATE / COATING MACHINE



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### SPECIFICATIONS

Working Speed	50 M/min to 250 M/min
Max. Web width	20" to 80" (500mm to 2050mm)
Unwind Roll Dia.	1000 mm(40")
Rewind Roll Dia.	600 / 800 / 1000 approx mm
Drying Section	Multi-zone arch type
Heat Source	Electrical / Hot Air
Coating Section	Gravure / Reverse Roll / Bor system/Air knife
Laminating Section	Chilling / Heating Roller with Pneumatic Nip Roll
Drive	Variable Speed : DC/AC
Unwind / Rewind	Simplex / Duplex / Surface

### AIR KNIFE COATING MACHINE MAKING PRODUCTS

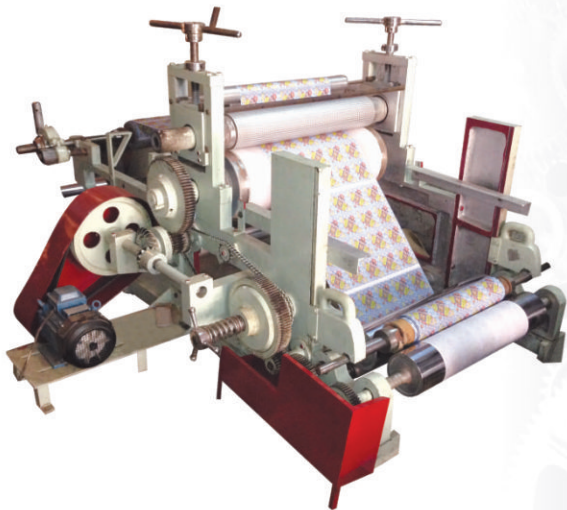
1. SUBLIMATION PAPER
2. THERMAL PAPER
3. PAPER PLATE
4. PAPER CUP
5. FLOUROCENT PAPER
6. CARBONLESS PAPER
7. CROMO PAPER
8. PASTEL PAPER
9. KRAFT PAPER WHITE LINNER
10. CUP BOARD

COATING WEIGHT :  
MIN. 4 GSM / MAX. 40 GSM

# PAPER EMBOSSED MACHINE



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We offer a wide range of **Paper Embossing Graining Machine** that are manufactured using high quality material. Manufactured using superior quality raw material, these machines are used to emboss patterns on to paper and boards according to the desired patterns. Our products are manufactured in compliance with the global quality standards.

#### OPTIONAL:-

1. HYDRAULIC SYSTEM
2. SHEET TO SHEET SYSTEM
3. ROLL TO ROLL SYSTEM
4. ROLL TO SHEET CUTTING SYSTEM

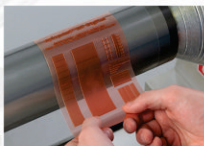
## SPECIFICATIONS

Paper / Card Grammage	0/450gsm
Power Required	Variable Speed Drive
with Gear Box	AS MACHINE WIDTH
Machine Dimensions	AS MACHINE WIDTH
Approx. Weight	1000kg, APPROX

# FLEXOGRAPHIC PRINTING MACHINE



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## TECHNICAL SPECIFICATIONS

NO. OF COLOURS	: 1 TO 8
WEB WIDTH	: 500MM TO 2050MM (20" TO 80")
UNWIND/ REWIND REEL DIA	: 1000MM (40")
UNWIND/ REWIND CORE ID	: 76MM AND 152MM
RANGE OF CYLINDER CIRCUMFERENCE	: 250MM – 1270MM (10" TO 50")
PRINTING SPEED	: 80 MTR PER MIN (VARIABLE AS PER NO. OF COLOURS OF MACHINE)
POWER REQUIREMENT	: 4 COLOUR MACHINE: - 16 KW. : 6 COLOUR MACHINE: - 20 KW. : 8 COLOUR MACHINE:-24 KW.
FLOOR SPACE LENGTH	: VARIABLE AS PER THE MACHINE

**MATERIAL THAT CAN BE PRINTED :** HM, LD, NONWOVEN, LLDPE, HDPE  
PAPER POLYESTER FILM, FOIL ETC

**AVAILABLE MODELS :-** 2,4,6, AND 8 COLOURS

**WEB WIDTH :-** 20" TO 80" (500MM TO 2050MM)

REVERSE PRINTING ARRANGEMENT

TOP DRYING HOOD SYSTEM AND INTERMEDIATE DRYING BETWEEN UNITS

HEAVY DUTY CAST IRON BODY (VIBRATION FREE)

LOW FRICTION DYNAMICALLY BALANCE GUIDE ROLLS.

WED ROLLER ALUMINIUM ROLLERS & SHEET ROLLERS



### Additional

ELECTRIC CRANE SYSTEM

WEB ALIGNER SYSTEM

TENSION CONTROL SYSTEM

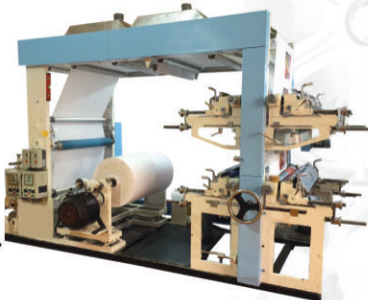
ONLINE SLITTING PROVISION

WINDING & UNWINDING AIR SHAFT

SURFACE REWINDING



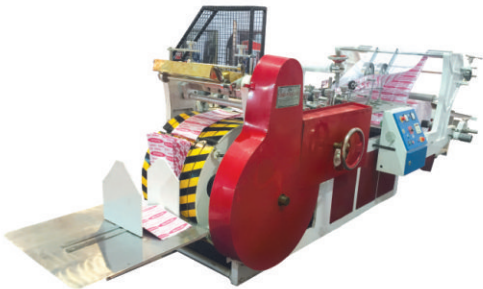
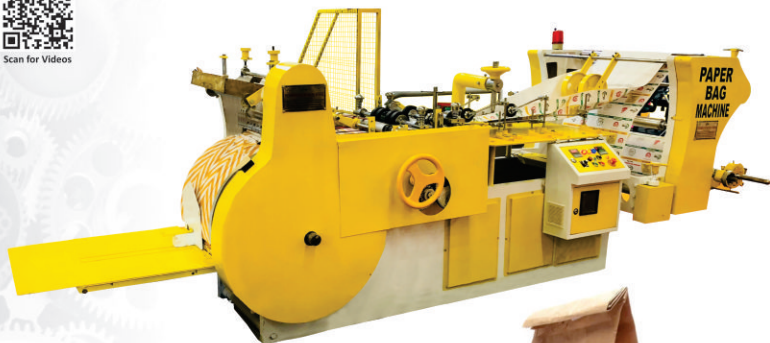
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# PAPER BAG MAKING MACHINE



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## TECHNICAL SPECIFICATIONS

### PAPER BAG MAKING MACHINE

Machine Model	Mohindra + Baby 14 inchs	Mohindra + Medium 24 inchs	Mohindra + Standard 36 inchs
Size of Paper Bag in CM	Width 5 cm to 18 cm, Length 10 cm to 28 cm side/ bottom Gusset	Width 10 cm to 30 cm, Length 18 cm to 45 cm side/ bottom Gusset	Width 10 cm to 45 cm, Length 18 cm to 60 cm, side/bottom Gusset
Size of Paper Bag in Inch's	Width 2 inch to 7 inch Length 4 inch to 11 inch	Width 4 inch to 12 inch Length 7 inch to 18 inch	Width 4 inch to 18 inch Length 7 inch to 24 inch
GSM of Paper (Range)	35 to 100 GSM	35 to 150 GSM	35 to 150 GSM
Paper roll width Maximum	35cm or 15 inch Max.	60cm or 25 inch Max.	94cm or 37 inch Max.
Production per Minute	200 to 500 Bags Per Min.	200 to 350 Bags Per Min.	100 to 200 Bags Per Min.
Paper flexo printing attachment Available (with Anilox Roller)	NIL TWO COLOUR FOUR COLOUR	NIL TWO COLOUR FOUR COLOUR	NIL TWO COLOUR FOUR COLOUR
Drive Motor DC/AC	2 HP 3 HP 3 HP	3 HP 3 HP 5 HP	3 HP 3 HP 5 HP
Floor Area in Feat	6x10 6x18 6x18	6x12 6x20 6x20	9x17 9x30 9x30
<b>GEAR LESS ATTACHMENT 3 SERVO</b>			

**Note :** Production quality and quantity depends on quality of Paper, GSM, BF and size of bags Specifications and prices are Subject to change without notice due to R & D programmeS. Erection, commissioning charges etc.

STANDARD ACCESSORIES SUPPLIED WITH PAPER BAG MAKING MACHINE

## CREASING MACHINE & HANDLE GUMMING MACHINE

For the varied requirements of our customer, we are involved in offering a board range of Core Cutting Machine. these are highly accredited among our customer for their high tensile strength and rust free nature. Offered Products are accurately engineered under the mangement of our experts using premium quality raw material . In ac also promise timely of our products.

#### Features:

- Easy to handle
- Simple to operate
- Energy efficiency
- Cost effectiveness

#### Special Features

Entire machine built in every heavy cast iron frame with vibrant free performance and beautiful look.

#### Power Consumption:

- 1.HP.AC.Electricmotor with starter.



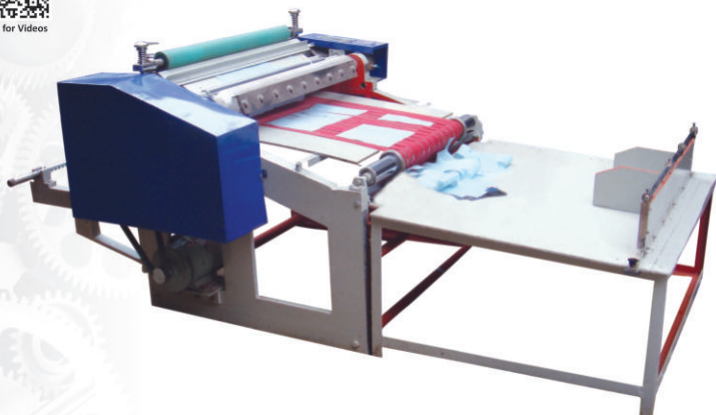
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# SHEET CUTTING MACHINE



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## SPECIFICATIONS

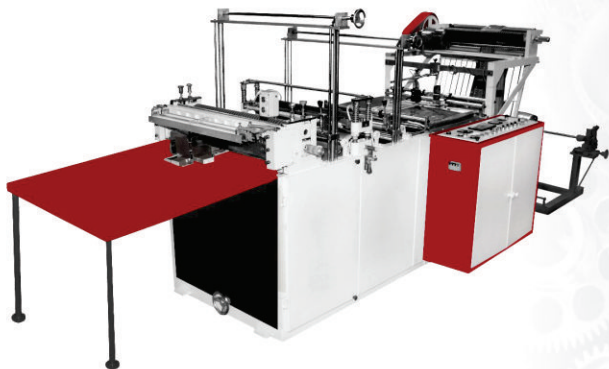
Size	Cutting Width	Cutting Length	Motor H.P.	Weight Ton		Roll Roll Stand	Weight	Working Speed	Optional
22"	20"	4"/40"	1.5	1.5	40 to 450 gsm	1 to 5 Stand	1000kg Approx	50 Mts. (Approx 60) Stroke Per/min Depending on cutting Length	Side trimming / Center cut / Auto Tension Brake / Web Guiding / Shaft Less Unwind Unit
32"	30"	20"/80"	2	1.7	41 to 450 gsm	1 to 5 Stand	1000kg Approx	51 Mts. (Approx 60) Stroke Per/min Depending on cutting Length	Side trimming / Center cut / Auto Tension Brake / Web Guiding / Shaft Less Unwind Unit
42"	40"	20"/80"	2	1.8	42 to 450 gsm	3 to 5 Stand	1000kg Approx	52 Mts. (Approx 60) Stroke Per/min Depending on cutting Length	Side trimming / Center cut / Auto Tension Brake / Web Guiding / Shaft Less Unwind Unit
52"	50"	20"/80"	3	2	43 to 450 gsm	4 to 5 Stand	1000kg Approx	53 Mts. (Approx 60) Stroke Per/min Depending on cutting Length	Side trimming / Center cut / Auto Tension Brake / Web Guiding / Shaft Less Unwind Unit
62"	60"	20"/80"	5	2.5	44 to 450 gsm	5 to 5 Stand	1000kg Approx	54 Mts. (Approx 60) Stroke Per/min Depending on cutting Length	Side trimming / Center cut / Auto Tension Brake / Web Guiding / Shaft Less Unwind Unit



## SERVO SHEET CUTTING MACHINE



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## BOPP TAPE SLITTING MACHINE



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# INSPECTION MACHINE



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## INSPECTION MACHINE

### TECHNICAL SPECIFICATIONS

3.1	Machine Name	Mohindra high Speed Inspection Machine
3.2	Mechanical speed	450 Mtr. / min. (Depends upon: Type, Roll condition Tension range, operator skill etc..)
<b>3.3</b>	<b>Unwinder</b>	
	Unwind Stands	Shaft Less
	Maximum Roll Diameter	1000 mm.
	Inside Core Diameter	76 /152 mm.
	Direction Unwinding	Two (2) Direction Unwinding
<b>3.4</b>	<b>Rewinder - 1</b>	
	Maximum Roll Diameter	1000 mm.
	Inside Core Diameter	152 mm.
	Direction Rewinding	Two (2) Direction Rewinding
	Direction Rewinding	One (1) Direction Rewinding
<b>3.7</b>	<b>Web guiding</b>	
	Ultrasonic Edge guiding with A.C. motor actuator at both Unwinder and Rewinder.	
3.8	Machine is equipped with one number of full width strobe light and a light box.	
3.9	Pasting table arrangement to strip off defected material and then paste the new web. Separate Rewinder - 2 is provided to rewinding the rejected laminates	
<b>3.9.1</b>	<b>AC Vector grade Motor With Digital AC Vector drives</b>	
	Unwinder	1 No. (AC Asynchronous motor)
	Main Motor	1 No. (AC Induction motor)
	Rewinder-1	1 No. (AC Asynchronous motor)
	Rewinder - 2	1 No. (AC Induction Motor)
3.10	Hand of line	To be determined (customer's choice)
3.11	Electric supply voltage	415VAC $\pm$ 10%, 50 Hz $\pm$ 1% 3ph +N+E

# AUTOMATIC TISSUE PAPER NAPKIN MACHINE



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## AUTOMATIC TISSUE PAPER NAPKIN MACHINE

Size	:	30 x 30 NAPKIN
Motor	:	2 H.P. DC Motor with DC Drive (single or 3 Phase)
Speed	:	400 to 600 Sheet/Min.
Weight	:	1700 Kgs/approx.
Man Power	:	One Operator
Raw Material	:	Tissue Paper 18 to 27 Gsm.
Maximum Unwind Dia	:	44" Max.
Dimension	:	96" L x 85" W x 45" H
Embossing Unit	:	One Male Female Embossing (designee as per requirement)
Folding Unit	:	Rotary Cutting System One Drum for 1/4 th Folding Digitally Counting with Totalizes

## TOILET PAPER ROLL MAKING MACHINE SLICER MACHINE FOR TOILET ROLL

For the varied requirements of our customer, we are involved in offering a board range of Core Cutting Machine. these are highly accredited among our customer for their high tensile strength and rust free nature. Offered Products are accurately engineered under the mangement of our experts using premium quality raw material . In ac also promise timely of our products.

### Features:

Easy to handle

Simple to operate

Energy efficiency

Cost effectiveness

### Special Features

Entire machine built in every heavy cast iron frame with vibrant free performance and beautiful look.

### Power Consumption:

1.HP.AC.Electricmotor with starter.



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## OUR PRODUCTS

AN ISO 9001:2008 QUALITY MANAGEMENT SYSTEM CERTIFIED COMPANY



Details at Page No. 4-5

SHAFTLESS ROTOGRAVURE PRINTING MACHINE



Details at Page No. 6

ROTOGRAVURE PRINTING MACHINE



Details at Page No. 7

FOIL PRINTING MACHINE



Details at Page No. 8-9

SOLVENTLESS LAMINATION MACHINE



Details at Page No. 10-11

SOLVENTBASE LAMINATION MACHINE



Details at Page No. 12-13

CANTILEVER SLITTING MACHINE



Details at Page No. 14

DRUM SLITTING MACHINE



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GRAVURE COATING MACHINE



Details at Page No. 16

COMMA COATING MACHINE



Details at Page No. 16

SILICON PAPER COATING MACHINE



Details at Page No. 17

BOPP / PAPER TAPE COATING MACHINE



Details at Page No. 18

AIR KNIFE PAPER COATING MACHINE



Details at Page No. 19

EMBOSSING MACHINE



Details at Page No. 20

FLEXO PRINTING MACHINE

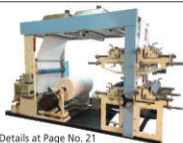


Details at Page No. 20

FLEXO PRINTING MACHINE

## OUR PRODUCTS

AN ISO 9001:2008 QUALITY MANAGEMENT SYSTEM CERTIFIED COMPANY



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PAPER CUP PRINTING MACHINE



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GUSSETING MACHINE



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PAPER BAG MAKING MACHINE



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HANDLE GUMMING MACHINE



Details at Page No. 23

CREASING MACHINE



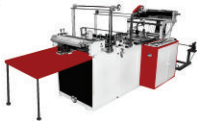
Details at Page No. 24

SHEET CUTTING MACHINE



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BOPP TAPE SLITTING MACHINE



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SARVO SHEET CUTTING MACHINE



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INSPECTION MACHINE



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TISSUE PAPER NAPKIN MACHINE



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TOILET ROLL MAKING MACHINE



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TOILET ROLL SLICER MACHINE



Details at Page No. 32

CANTILEVER DOCTORING MACHINE



Details at Page No. 32

KITCHEN FOIL REWINDING MACHINE



Details at Page No. 32

CORE CUTTING MACHINE



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# MULTI BLADE CORE CUTTING MACHINE CORE CUTTING MACHINE



For the varied requirements of our customer, we are involved in offering a board range of Core Cutting Machine, these are highly accredited among our customer for their high tensile strength and rust free nature. Offered Products are accurately engineered under the mangement of our experts using premium quality raw material . In ac also promise timely of our products.

### Features:

- Easy to handle
- Simple to operate
- Energy efficiency
- Cost effectiveness

### Special Features:

Entire machine built in very heavy cast iron frame with vibration free performance and beautiful look

### Power Consumption:

1.HP.AC.Electricmotor with starter.

## KITCHEN FOIL BUTTER PAPER REWINDING MACHINE

### Features:

- Easy to handle
- Simple to operate
- Energy efficiency
- Cost effectiveness

### Special Features:

Entire machine built in very heavy cast iron frame with vibration free performance and beautiful look



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## CANTILEVER DOCTORING MACHINE

### Features:

- Easy to handle
- Simple to operate
- Energy efficiency
- Cost effectiveness

### Special Features:

Entire machine built in very heavy cast iron frame with vibration free performance and beautiful look



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## OUR BANK DETAILS



**BANK DETAILS:-**

**ACCOUNT NAME: - MOHINDRA MECHANICAL WORKS**

**ACCOUNT NUMBER: - 629305041439**

**IFSC CODE: - ICIC0006293**

**BANK & BRANCH: ICICI BANK BRANCH RAJOURI GARDEN NEW DELHI-110027**

**GST NO: - 07AFOPB9017R1ZU**



**BANK DETAILS:-**

**ACCOUNT NAME: - AZAD PAPER INDUSTRIES**

**ACCOUNT NUMBER: - 629305041441**

**IFSC CODE: - ICIC0006293**

**BANK & BRANCH: - ICICI BANK BRANCH RAJOURI GARDEN NEW DELHI-110027**

**GST NO: - 07BFLPS5664F1Z2**



**BANK DETAILS:-**

**ACCOUNT NAME: - MOHINDRA ENGINEERING COMPANY**

**ACCOUNT NUMBER: - 629305041440**

**IFSC CODE: - ICIC0006293**

**BANK & BRANCH: ICICI BANK BRANCH RAJOURI GARDEN NEW DELHI-110027**

**GST NO: - 06AFOPB9017R1ZW**



**BANK DETAILS:-**

**ACCOUNT NAME: - ROTO N PRINT PACK INDUSTRIES**

**ACCOUNT NUMBER: - 629305041442**

**IFSC CODE: - ICIC0006293**

**BANK & BRANCH: - ICICI BANK BRANCH RAJOURI GARDEN NEW DELHI-110027**

**GST NO: - 07CQCPS1320M1Z5**

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#### **Unit-I**

RZ-73, Nursing Garden, Near Khyala Village, New Delhi - 110 018

Mobile : 9999984314, 9312944733, 9999778804

Email : [info@mohindraroto.com](mailto:info@mohindraroto.com) / Website : [www.mohindraroto.com](http://www.mohindraroto.com)

#### **Unit-II**

B-143, Sector-I, Bawana Industrial Area, DSIIIC, Delhi-110039

#### **Unit-III**

Mohindra Engineering Co. Plot No. 414, HSIICD, Phase I,  
Barhi, Distt. Sonipat (Haryana)

#### **Unit-IV**

Plot No. 130 HSIICD IMT Kharkhoda Industrial Area, Sonipat

Thank you for going through our company profile.

We give equal importance to all our projects, whether it's an individual working on his ideas in basement or big companies making strategies to expand their wings. We value them same and give them the same dedication, research, right resources and strategies to take it ahead. Our team is confident and works day and night to do justice to your insights and thoughts. We add to it our hard work, honesty and creativity to support our clients in all of their phases and build strong foundations of relationships.